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WORKSHOP PRODUCTION ORDER

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Office Use Only NCR Number #		Copy of NCR in job pack(tick):	Work Order # 5997		Job # 7054		
CUSTOMER DETAILS: Power Court			DATE IN		Wed 10 Apr 2024		
			DATE REQUIRED		Thu 25 Apr 2024		
NOTES:							
ITEM TO BE MANUFACTURED							
CODE	DESCRIPTION				QTY	COMPLETE	
1. CLGSPT2112	CHAIN LINK PLAIN TOP SINGLE GATE FRAME ONLY. 2100 H X 1130 W OPENING. 25NB FRAME, POWDER COATED BLACK. SHOOT BOLT. COLOR: BLACK				2		
MANUFACTURE SPECIAL INSTRUCTIONS							
Powder coated frame only							
RECORD MATERIAL USED (BOM)							
CODE	DESCRIPTION				ALLOC.	ACTUAL	
GEB12	GATE ENTRY BRACE 110 X 190MM, GAL				1.0000		
B8	SHOOT BOLT & SLIDE PLATE, 150MM LONG, 12DIA, GAL				1.0000		
PXLG25	Bottom Rail Vogel Cut 1 X PXLG25 @ 1109				1.1090		
PXLG20	Horizontal Bracing 1 X PXLG20 @ 1101				1.1010		
PXLG25	Cut Crown Bar PXLG25 X 1 @ 5328 Bend 1 2029 Bend 2 3149				5.3280		
CLHG210050315KK	2091 H x 50 x 3.15MM (KK) - HVY GALV C/LINK FABRIC				1.3200		
TWHG1571KG	NOT FOR QUOTING - Tie wire 1.57mm gauge per kg. Galvanized.				0.3511		
RECORD TIME							
WORK PROCESS		ALLOWED	QTY	DAY1	DAY2	DAY3	DAY4
SHS processing		13.00 (MIN.)	2				
Punch Flat, angle, UC, PFC		22.00 (MIN.)	8				
Hot Dipped Galvanize		40.00 (MIN.)	2				
Powdercoating		15.00 (MIN.)	2				
ITEM TO BE MANUFACTURED							
CODE	DESCRIPTION				QTY	COMPLETE	
2. PMG50	PIPE 50NB (60.3MM X 3.6MM) MEDIUM GAUGE, PER METRE. GALVANIZED. GATE SURROUND - SINGLE BEND @ 3800MM POWDERCOATED BLACK (COVERED WITH PLASTIC PROTECTION SOCK) COLOR: BLACK				2		
RECORD MATERIAL USED (BOM)							



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CODE	DESCRIPTION	ALLOC.	ACTUAL
PMG50-7200	PMG50-7200 Pipe 50nb (60.3mm x 3.6mm) Medium gauge x 7200mm long. Galvanized.... includes 3400 waste	1.0000	
PCP2550PM	PCP2550PM POWDER COATING RATE, PER METER, FOR PIPE SIZES BETWEEN 25 AND 50 NB INCLUSIVE.	3.8000	

RECORD TIME

WORK PROCESS	ALLOWED	QTY	DAY1	DAY2	DAY3	DAY4
Picking	1.33 (MIN.)	2				
Powdercoating	2.00 (MIN.)	2				

ALL DIMENSIONS ON DRAWINGS TO BE RECORDED & INITIALLED DURING FAB and MACHINING

WORK INSTRUCTIONS	Target Time frame	MUST BE COMPLETED BY WORKER						FMS Checked by
		Equipment Calibrated by	Start size (Dia.)	FMS (Dia.)	Length metal sprayed	Time taken	Worker initials	
		Calibrate & Write down your start & finished machine sizes for ALL diameters!						
Hold points to be utilised = prep size to be included in job instructions and checked before spraying, size after spraying to be checked, and job to be checked before taking off borer after finish cut.								
		Have returned all tooling to the correct location? Y / N						
JOB PACKING CHECKLIST		Name of person packing _____			Date packed _____			
Pallet 6" (circle) New or Used	Weight of job _____ kg Weight marked on job _____	Is job secured with PTE strapping?			Is rubber between strapping & job?		Is job wrapped in plastic?	

QUALITY CONTROL - FINAL INSPECTION UPON JOB COMPLETION

Supervisor:	Date Inspected:
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