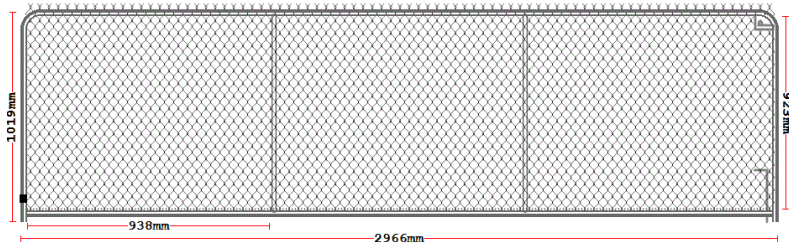


Shop Drawings

WORK ORDER WORKSHOP REPORT - 8/Jul/2024 11:04 AM

|                |                                     |                                     |                      |
|----------------|-------------------------------------|-------------------------------------|----------------------|
| W/O Number:    | WS01072024-1                        | Job Number:                         | 22705                |
| Date Issued:   | 8/Jul/2024 11:04 AM                 | Date Required:                      | 28/Jun/2024 12:00 AM |
| W/O Raised By: | None                                | Client:                             | Test Company         |
| Job Location:  | 113 Exhibition Street Melbourne VIC | 113 Exhibition Street Melbourne VIC |                      |



|                                   |                             |
|-----------------------------------|-----------------------------|
| NOMINAL WIDTH                     | 3000                        |
| NOMINAL HEIGHT                    | 1000                        |
| CHAIN LINK                        | 50x3.15 KB Heavy Galvanized |
| SELECTED CHAIN LINK FABRIC HEIGHT | [12 LESS 0.5 DIAMOND] 1014  |
| ACTUAL FRAME HEIGHT               | 1019                        |
| *GATE FRAME GALVANIZED FINISH     |                             |

|                           |                                                                                      |
|---------------------------|--------------------------------------------------------------------------------------|
| Cut Crown Bar             | DN32-XLG :: 1 X 4779 mm                                                              |
| Bend Crown Bar            |  |
| BOTTOM RAILS              | [VOGEL CUT]DN32-XLG: 1 X 2898 MM                                                     |
| CENTRE RAILS              |                                                                                      |
| VERTICAL BRACES           | [VOGEL CUT]DN25-XLG: 2 X 931 MM                                                      |
| DRILL HOLE FOR SHOOT BOLT | 828 MM                                                                               |

| ITEM | PIPE     | WORKSHOP CUTTING & BENDING (STAGE 1) | NUMBER OF UNITS | MINUTES PER UNIT | TOTAL MINUTES |
|------|----------|--------------------------------------|-----------------|------------------|---------------|
|      | DN32-XLG | CUT CROWN BAR RAILS                  | 1               | 1.5              | 1.5           |
|      | DN32-XLG | BEND CROWN BAR                       | 2               | 5                | 10            |
|      | DN32-XLG | CUT BOTTOM RAILS                     | 1               | 1.5              | 1.5           |
|      |          | CUT CENTRE RAILS                     | 0               | 0                | 0             |

| ITEM                                 | PIPE     | WORKSHOP CUTTING & BENDING (STAGE 1)   | NUMBER OF UNITS | MINUTES PER UNIT | TOTAL MINUTES |
|--------------------------------------|----------|----------------------------------------|-----------------|------------------|---------------|
|                                      | DN32-XLG | CUT VERTICAL BRACING                   | 2               | 1.25             | 2.5           |
|                                      |          | VOGEL NOTCH BOTH ENDS OF BRACING RAILS | 3               | 1                | 3             |
|                                      |          | DRILLING SHOOT BOLT HOLE               | 1               | 2                | 2             |
| TOTAL CUT & PREP TIME FOR GATE FRAME |          |                                        |                 |                  | 20.5          |

| ITEM                                   | PIPE     | WORKSHOP WELDING GATE FRAMES (STAGE 2.A)    | NUMBER OF UNITS | MINUTES PER UNIT | TOTAL MINUTES |
|----------------------------------------|----------|---------------------------------------------|-----------------|------------------|---------------|
|                                        |          | SETUP TIME ON WELDING BENCH (TACKING FRAME) | 6               | 1                | 6             |
|                                        | DN32-XLG | WELD OUTER FRAME                            | 2               | 5.5              | 11            |
|                                        |          | WELD INTERNAL RAIL                          | 0               | 0                | 0             |
|                                        | DN32-XLG | WELD VERTICAL BRACING                       | 4               | 4.5              | 18            |
| TOTAL WELDING TIME FOR GATE FRAME ONLY |          |                                             |                 |                  | 35            |

| ITEM                                                       | CODE     | IMAGE | WORKSHOP GATE FITTINGS (STAGE 2.B)                                                                                                | NUMBER OF UNITS | MINUTES PER UNIT | TOTAL MINUTES |
|------------------------------------------------------------|----------|-------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------|------------------|---------------|
|                                                            | H8032D   |       | TWO PART INTERLOCKING HINGES + ATTACHMENT - GALVANISED                                                                            | 2               | 1                | 2             |
|                                                            | GEB12-SL |       | "SINGLE (""L"" SHAPE) HAND HOLE (FOR TOP OF MID RAIL) ( 12MM ROD - 90MM X 186MM) FOR STANDARD SINGLE GATE SHOOT BOLT- GALVANISED" | 1               | 1                | 1             |
|                                                            | GDB370   |       | SHORT DROP BOLTS - GALVANISED                                                                                                     | 1               | 1                | 1             |
|                                                            | B8       |       | SHOOT BOLT (WITH SLIDE PLATE) - GALVANISED                                                                                        | 1               | 2                | 2             |
|                                                            | HCR      |       | HINGE COLLAR                                                                                                                      | 1               | 3                | 3             |
| TOTAL WELDING TIME FOR SELECTED WELD ON GATE FITTINGS ONLY |          |       |                                                                                                                                   |                 |                  | 9             |

| ITEM   | WIRE UP GATE FRAMES (STAGE 3)              |  | NUMBER OF UNITS | MINUTES PER UNIT | TOTAL MINUTES |
|--------|--------------------------------------------|--|-----------------|------------------|---------------|
| STEP 1 | DE-SCALE WELDS & PRIME PAINT ALL WELDS     |  | 6               | 1                | 6             |
| STEP 2 | FIT CHAIN LINK TO GATE FRAME BASED ON M2   |  | 3SQM            | 2                | 6             |
| STEP 3 | TRIM & KNUCKLE CHAIN LINK TO BOTTOM RAIL M |  | 2.9             | 2.5              | 7.25          |
| STEP 4 | SHAPE IN HAND HOLES                        |  | 1               | 1                | 1             |
| STEP 5 | LOAD UP GALV LACING WIRE TO NEEDLE KG      |  | 0.47 KG         | 4                | 1.88          |
| STEP 6 | LACE UP PERIMETER OF GATE FRAMES           |  | 8M              | 5                | 40            |

| ITEM                                                                              | WIRE UP GATE FRAMES (STAGE 3) | NUMBER OF UNITS | MINUTES PER UNIT | TOTAL MINUTES |
|-----------------------------------------------------------------------------------|-------------------------------|-----------------|------------------|---------------|
| TOTAL LACING TIME FOR GATE FRAME ONLY                                             |                               |                 |                  | 62.13 MIN     |
| SETUP TIME ALLOWANCE BETWEEN STAGES 1 TO 3                                        |                               |                 |                  | 18            |
| TOTAL O/ALL MINUTES ALLOWED FOR MANUFACTURER OF GATE (BASED ON CURRENT STANDARDS) |                               |                 |                  | 144.63        |